10/529223

INTEGRATED OPTICAL DEVICE

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The present invention generally relates to the field of integrated optics, and particularly to integrated optical

5   devices for Wavelength Division Multiplexing (WDM) optical communication systems. More specifically, the present invention relates to an integrated multiplexer/demultiplexer optical device, for dropping and/or adding optical signals from/to a wavelength division multiplexed optical signal

10 (Optical Add-Drop Multiplexer - shortly OADM).

In WDM optical communications, a plurality of mutually independent optical signals are multiplexed in the optical wavelength domain and sent along a line, comprising optical fibers or integrated waveguides; the signals can be either

15 digital or analogue, and they are distinguished from each other in that each of them has a specific wavelength, distinct from those of the other signals.

In the practice, specific wavelength bands of predetermined amplitude, also referred to as channels, are

20 assigned to each of the signals at different wavelengths. The channels, each identified by a respective wavelength value called the channel central wavelength, have a certain spectral amplitude around the central wavelength value, which depends, in particular, on the characteristics of the

25 signal source laser and on the modulation imparted thereto

for associating an information content with the signal. Typical values of spectral separation between adjacent channels are 1.6 nm and 0.8 nm for the so-called Dense WDM (shortly, DWDM), and 20 nm for Coarse WDM (CWDM – ITU Recommendation No. G.694.2).

Currently, signal processing (multiplexing, demultiplexing, routing) is mainly performed on electrical signals, by means of electronic devices. Optical-electrical-optical conversion of the signals is therefore required. This constitutes the main bottleneck against the increase in the communication band.

Efforts are therefore being made for developing optical devices that are capable of processing the signals directly in the optical domain.

In particular, optical devices (optical demultiplexers), are required that are capable of separating the different channels of a wavelength division multiplexed optical signal travelling on a line, and routing the individual channels to the desired recipients. Similarly, optical devices (optical multiplexers) are necessary for receiving separate channels from distinct sources and combining them into a wavelength division multiplexed signal.

A known technique for realizing this kind of optical devices exploits Bragg filters, i.e., optical filters

obtained by means of Bragg gratings, essentially consisting of alternated regions of different refractive index; when an optical signal is propagated through the filter, some wavelengths are reflected, some others pass through the

5   filter, depending on the grating structure.

Integrated add/drop multiplexing devices are known comprising directional couplers with Bragg gratings realized in the optical coupling region. One such device is for example described in D. Mechin et al., "Add-Drop Multiplexer

10   With UV-Written Bragg Gratings and Directional Coupler in SiO_2-Si Integrated Waveguides", Journal of Lightwave Technology, Vol. 19, Sep. 2001, pages 1282-1286.

The Applicant observes that this device is a low refractive index contrast device.

15   For the purposes of the present invention, with grating with a "low refractive index contrast" it is intended a grating wherein the percentage difference $\Delta n = 100 \times (n_2/n_1 - 1)$ [%] between the refractive indexes n_1 and n_2 of the regions of different refractive index (n_1 being the lower

20   value) is lower than 1.5%. Accordingly, in the following of the present description, with "high refractive index contrast" it will be intended a percentage difference greater of 1.5%.

The Applicant has observed that gratings having low

25   refractive index contrast are adapted to reflect signals in

a relatively small wavelength band (the signals with wavelengths outside this band are transmitted), and are not suitable for CWDM communications, where the width of each channel is relatively large. In addition to this, low

5 refractive index contrast Bragg gratings have a significant length (the number of alternated regions must be high), which is in contrast with current trend towards high integration.

Compared to low refractive index contrast Bragg

10 filters, high refractive index contrast Bragg filters allow obtaining a wider band of reflected wavelengths and a higher reflectivity with a significantly lower number of pairs of alternated regions of different refractive indexes. High refractive index contrast Bragg filters can thus be made

15 more compact than their low refractive index contrast counterparts.

A different type of integrated multiplexing device is described in US 4,790,614. This device exploits a monolithic optical filter obtained by forming in an optical

20 waveguide a plurality of gaps, arranged in the light propagation direction, having period and width equal to multiples of a quarter of wavelength of the propagating signal, and a depth larger than the thickness of the waveguide core. The gaps are filled with a material having a

25 refractive index different from that of the waveguide. The

optical filter is designed so as to reflect or transmit the
light thereon or therethrough depending on the wavelength
characteristics thereof. Light-emitting semiconductor
devices or photodetectors are formed monolithically on the
5   light-transmitting and reflecting sides of the waveguide.

The Applicant has observed that using the technique
disclosed in that document, high refractive index contrast
Bragg gratings can be formed. Two types of Bragg gratings
are disclosed in that document: a first type of grating is
10   adapted to create an optical filter having a relatively wide
reflection band; a second grating type is intended to create
an optical filter having a relatively wide reflection band
and, within the reflection band, a transmission band.

In particular, the Applicant has noted that this second
15 · type of gratings, intended to create optical filters capable
of transmitting a selected range of wavelengths (pass band)
within a relatively wide range of reflected wavelengths
(stop band), actually cannot be practically exploited in the
above-described field of optical communications, due to the
20   very poor pass band characteristics.

In addition to this, the Applicant has observed that
the different embodiments of multiplex device disclosed in
that document are affected by problems due to the fact that,
in order to be able to separate and properly route different
25   channels of a wavelength division multiplexed optical

signal, the direction of propagation of the signal must be tilted with respect to a direction perpendicular to the grating axis (defined by a direction perpendicular to the interfaces between regions of different refractive indexes,

5   *i.e.* the walls of the gaps forming the optical filter). In other words, the angle of incidence of the optical signal onto the grating that forms the optical filter must be different from zero.

In particular, the Applicant has found that this causes

10   a degrade in the optical filter performance, reducing the effective bandwidth and reducing the slope of the transition between the reflective and the transmissive bands. Additionally, the transversal width of the reflected optical beam is widened, causing a loss of power in the reflected

15   signal.

The Applicant has found that an integrated optical coupler comprising, on each of the coupled waveguides, a grating that is formed by realizing gaps on the entire cross-section of the core of the waveguide and having a

20   percentace variation of the refractive index of at least 1.5%, is adapted to realize optical multiplexers/demultiplexers, particularly for the use in WDM communications, and is not affected by the problems of the known devices. The grating structure may advantageoulsy be

25   realized with a still higher refractive index contrast,

preferably higher than 10%, more preferably higher than 50%, which provides a spectral response more suitable for the here-considered WDM applications.

The proposed device is compact, allows separating

5 different channels of a wavelength division multiplexed signal and has an angle of incidence of the optical signals onto the optical filters that is equal to zero.

According to an aspect of the present invention, there is provided an integrated optical device as set forth in

10 claim 1.

The integrated optical device of the present invention comprises a first and a second integrated waveguides each comprising a core and a cladding, having respective waveguide sections arranged so as to be in optical coupling

15 relationship.

A first and a second modulated refractive index structures are respectively formed along the optically coupled sections of the first and second waveguides; each modulated refractive index structure comprises at least one

20 pair of regions having a first refractive index n_1 and, respectively, a second refractive index n_2 greater than the first, said regions being adjacent to each other along the respective waveguide section. Said regions comprise a portion of the respective waveguide section and a gap

25 extending at least across the entire cross-section of the

core of the respective waveguide section, the percentage

difference $\Delta n = 100 \times (n_2/n_1 - 1)$ [%] between said first and

second refractive indexes being greater than 1.5 %.

Preferably, the percentage difference is greater than

5   10%, more preferably greater than 50%.

An interface between the regions of mutually different

refractive index is arranged orthogonally to the light

propagation direction in the respective uncoupled waveguide

section. The problems inherent to tilted directions of

10 incidence of the light onto the modulated refractive index

structures are avoided.

The first and second modulated refractive index

structures may each comprise a plurality of pairs of regions

of mutually different refractive index, arranged in

15 succession along the respective waveguide section.

In an embodiment of the invention, at least one of said

plurality of pairs of regions is a transmissive pair,

adapted to transmitting optical signals with wavelengths

within a prescribed wavelength pass band; the remaining

20 pairs of regions are reflective pairs, adapted to reflect

optical signals with wavelengths within a prescribed

wavelength stop band containing the pass band. In

particular, the pass band may correspond to at least one

prescribed channel of a wavelength division multiplexed

25 signal, and the stop band is at least as wide as an overall

band occupied by the wavelength division multiplexed signal.

In a preferred embodiment of the invention, two or more transmissive pairs are distributed among the reflective pairs. The Applicant has found that this allows obtaining a
5   relatively flat pass band.

All the transmissive pairs may have a same optical length, or they may have variable optical lengths in the light propagation direction. The Applicant has found that in order to achieve an even flatter pass band, in the first
10   case a number of reflective pairs between adjacent transmissive pairs preferably varies along the respective waveguide section; in the second case, the number of reflective pairs between adjacent transmissive pairs may be kept constant or be varied along the respective waveguide
15   section.

Preferably, the optically coupled waveguide sections of the first and second waveguides have a length such that an optical signal propagating through a first one of the two waveguides is substantially completely transferred to the
20   second waveguide. Each one of the first and second modulated refractive index structures is preferably positioned along the respective waveguide sections in such a way that an equivalent mirror thereof is located substantially at a position where a factor of optical coupling between the
25   optically coupled waveguide sections is approximately equal

to 50%. The meaning of "equivalent mirror" will be explained in the following.

In particular, the first waveguide has a first input section, adjacent a first side of the optically coupled waveguide sections, and the second waveguide has a first and a second output sections, respectively adjacent a second side and the first side of the optically coupled waveguide sections. An input wavelength division multiplexed optical signal, including a first optical signal with wavelength in said pass band and entering the device through said first input section, is separated into a first output signal, corresponding to said first optical signal, and a second output signal, corresponding to the input wavelength division multiplexed optical signal deprived of the first optical signal; the first and second output signals respectively exit the device through the first and second output sections. The device is thus adapted to be used as an optical drop device.

The first waveguide may further comprise a second input section, adjacent the second side of the optically coupled waveguide sections; a second optical signal with wavelength in said pass band and entering the device through said second input section propagates through the device to the second output section. The device is thus adapted to be used as an optical add/drop device.

According to a second aspect of the present invention, there is provided an integrated optical multiplexer/demultiplexer device as set forth in claim 13.

Summarising, the integrated optical

5   multiplexer/demultiplexer device comprises at least a first and a second integrated optical devices, in which one among the first and second output sections of the first integrated optical device is connected to one among the first and second input section of the second integrated optical

10   device.

In particular, the second output section of the first integrated optical device may be connected to the first input section of the second integrated optical device, and the first and second integrated optical devices may have

15   differentiated first and second pass bands, corresponding to respective first and second channels of a wavelength division multiplexed optical.

The integrated optical multiplexer/demultiplexer device may comprise a first integrated optical device adapted to

20   separating an input wavelength division multiplexed optical signal into two groups of channels adjacent to each other in the wavelength domain, at least one second integrated optical device adapted to extracting a signal in a respective channel of a respective one of the two channel

25   groups and adding a new signal in the same channel as the

extracted signal, and a third integrated optical device for recombining the two channel groups.

In another embodiment of integrated optical multiplexer/demultiplexer device according to the invention,

5   the first output section of the first integrated optical device is connected to the first input section of the second integrated optical device, and the second input section of the first integrated optical device is connected to the second output section of the second integrated optical

10   device, and a tuning device is provided for varying in a controlled way a pass band of the second integrated optical device in a wavelength range containing a pass band of the first integrated optical device.

According to still another aspect of the present

15   invention, there is provided a process for manufacturing an integrated optical device as set forth in claim 17.

In brief, the process comprises:

forming on a substrate at least a first and a second integrated waveguides each comprising a core and a cladding,

20   a section of the first waveguide and a section of the second waveguide being arranged so as to be in optical coupling relationship; and

forming along the first waveguide section and the second waveguide section at least one respective first and

25   second modulated refractive index regions, comprising each

at least one pair of regions of mutually different refractive index, adjacent to each other along the respective waveguide section.

The at least one pair of regions are formed by cutting away a portion of the respective waveguide section for defining a gap between two adjacent portions of the respective waveguide section, said gap extending for at least the entire cross-section of the core of the respective waveguide section; a refractive index of the gap is made different from a refractive index of the waveguide section of at least approximately 1.5 %.

In particular, said cutting away is performed simultaneously in the first and second waveguide sections, for example using a mask defining a pattern of cuts to be formed in the first and second waveguide sections, and selectively removing the first and second waveguide sections according to the pattern defined by the mask.

The gaps may be filled with a substance having a refractive index different from that of the waveguide sections, such as air, or be vacuum emptied.

The features and advantages of the present invention will be made apparent by the following detailed description of some embodiments thereof, provided merely by way of non-limitative examples, which will be made referring to the attached drawings, wherein:

FIG. **1** is a symbolic representation of a single-channel optical add/drop device;

FIG. **2** is a schematic view of the optical add/drop device of FIG. **1** realized according to an embodiment of the present invention;

FIG. **3** is a cross-sectional view along the plane **III-III** in FIG. **2**;

FIG. **4** is a cross-sectional view along the plane **IV-IV** in FIG. **2**, showing a portion of a Bragg grating formed in the device of FIG. **2**;

FIG. **5** schematically shows, in cross-sectional view similar to that of FIG. **4**, a complete Bragg grating structure according to an embodiment of the present invention;

FIG. **6** shows in diagrammatic form an optical response of the Bragg grating of FIG.**5**;

FIGS. **7** and **8** schematically show, respectively in top plan view and in cross-section along the plane **VIII-VIII**, the device of FIG. **2** at an intermediate step of a manufacturing process according to an embodiment of the present invention;

FIGS. **9A** and **9B** schematically show the operation of the optical add/drop device of FIG. **2**;

FIG. **10** is a symbolic representation of a four-channel optical add-drop device;

FIG. 11 is a schematic view of the four-channel optical add/drop device realized according to an embodiment of the present invention;

FIG. 12 is a schematic view of the four-channel optical
5   add/drop device realized according to an alternative embodiment of the present invention; and

FIG. 13 is a schematic view of another optical device still realized in accordance with the present invention.

With reference to the drawings, and particularly to
10   FIG. 1, a single-channel optical add/drop device 101 is a four-port device with two input ports IP1 and IP2 and two output ports OP1 and OP2. A first input port IP1 receives a wavelength division multiplexed optical signal $S_{IN}\{S(\lambda 1)$, $S(\lambda 2),...\}$ made up of a plurality (two or more) of optical
15   signals $S(\lambda 1)$, $S(\lambda 2)$,.... Each of the signals $S(\lambda 1)$, $S(\lambda 2)$,... is associated with a respective wavelength band (also referred to as a channel) centered on a respective wavelength $\lambda 1$, $\lambda 2$,... (also referred to as the channel central wavelength). For example, considering the case of a four-
20   channel CWDM transmission, the channel central wavelengths are 1470 nm, 1490 nm, 1510 nm and 1530 nm.

One of the signals, namely the signal $S(\lambda 1)$ in the shown example (with, e.g., $\lambda 1 = 1490$ nm), is extracted (dropped) from the multiplexed optical signal $S_{IN}\{S(\lambda 1)$,
25   $S(\lambda 2),...\}$ and made available at a first output port OP1 of

the add/drop device **101**; the dropped signal **S(λ1)** can thus be routed to the prescribed recipient, for example a user home appliance such as a television set, a telephone set, a personal computer and the like, wherein the optical signal

5   is transformed into a corresponding electrical signal by means of a photodetector (not shown). A second input port **IP2** of the add/drop device **101** is adapted to receive an optical signal **S'(λ1)**, generated for example by a laser source and centered on the same wavelength **λ1** as the dropped

10 signal **S(λ1)**; the signal **S'(λ1)** is added to the remaining signals **S(λ2)**,…, and a new multiplexed signal **S$_{OUT}$(S'(λ1)**, **S(λ2)**,…} resulting from the combination of the original signals **S(λ2)**,… not dropped, and the added signal **S'(λ1)** is made available at a second output port **OP2** of the add/drop

15 device **101**.

FIG. **2** schematically shows the single-channel add/drop device **101** realized according to an embodiment of the present invention. The device includes an optical directional coupler. The coupler comprises a first optical

20 waveguide **201** and a second optical waveguide **203**, arranged so as to be in optical coupling relationship in an optical coupling region **205**, wherein respective sections **201a**, **203a** of the waveguides **201**, **203** are in close proximity to each other.

25   In the optical coupling region **205**, an optical signal

propagating through one of the two waveguides, e.g. the waveguide **201**, is coupled into the other waveguide **203** and the power of the signal is split. Depending on the length of the optical coupling region in the light propagation direction, different optical power split ratios can be obtained. In particular, a coupler is commonly defined "half-cycle" if the length of the coupling region **205** is such that the whole optical power of a signal propagating through one of the two waveguides is coupled into the other waveguide; a coupler is instead defined "full-cycle" if the length of the coupling region **205** is such that the whole optical power of a signal propagating through one of the two waveguides is coupled again into such a waveguide. The coupling region is shorter in a half-cycle coupler than in a full-cycle coupler; this means that a half-cycle coupler is more compact than a full-cycle coupler. Additionally, since the bandwidth of the coupler decreases with the increase in the coupler length, a half-cycle coupler has a wider bandwidth compared to a full-cycle coupler.

According to an embodiment of the present invention, the coupler is a half-cycle coupler. An end **207** of the first waveguide **201**, adjacent a first side of the coupling region **205**, forms the first input port **IP1** of the add/drop device; an opposite end **209** of the first waveguide **201**, adjacent a second side of the coupling region **205** opposite the first

side, forms the second input port **IP2**. A first end **211** of

the second waveguide **203**, adjacent the second side of the

coupling region **205**, forms the first output port **OP1** of the

add/drop device; an opposite end **213** of the second

5   waveguide, adjacent the first side of the coupling region

205, forms the second output port **OP2**.

In accordance with an embodiment of the present

invention, the coupler is formed as a monolithic device,

integrated in a chip schematically shown in **FIG. 2** and

10   denoted therein by **221**, and the optical waveguides **201** and

203 are integrated planar waveguides; in particular, the

waveguides **201** and **203** may be buried waveguides, ridge

waveguides or raised strip waveguides. **FIG. 3** shows a

schematic cross-sectional view of the coupler along the

15   plane **III-III**, in the exemplary case of buried waveguides,

particularly silica buried waveguides. The structure

comprises a substrate **301**, for example of a semiconductor

material such as silicon. Alternatively, the substrate **301**

can be made of a dielectric material, a magnetic material or

20   glass.

A lower cladding layer **303** is formed on the substrate

301. The lower cladding layer **303** is for example made of

silica. The cores of the waveguides **201** and **203** are formed

by strips of a layer **305** of doped silica; the strips of

25   doped silica layer **305** are immersed in a first upper

cladding layer **307** made for example of silica. The first

upper cladding layer **307** is covered by a second upper

cladding layer **309**, of the same material as the first upper

cladding layer. Optical signals are guided by the waveguide

5   cores because of the difference in the refractive indexes of

the doped silica layer **305**, having in particular a higher

refractive index, and the lower and the first upper cladding

layer **303** and **307**, having a lower refractive index. Given a

refractive index contrast between the waveguide cores and

10   the cladding layers, the dimensions of the waveguide cores

are chosen in such a way to have single-mode waveguides; the

thickness of the cladding layers are chosen to reduce the

losses, and in particular the thickness of the lower

cladding layer is such as to decouple the propagating mode

15   from the substrate. Referring back to **FIG. 2**, along each of

the waveguide sections **201a** and **203a**, a respective Bragg

grating **215** and **217** is formed. The Bragg gratings **215** and

217 are designed to have an optical response such that a

signal in the channel band centered on a prescribed

20   wavelength, in the example the wavelength $\lambda 1$ (*e.g.*, 1490 nm)

can be separated from the signals in the other channel

bands, centered on the wavelengths $\lambda 2,...$ (*e.g.*, 1470 nm, 1510

nm and 1530 nm). In particular, The Bragg gratings **215** and

217 have an optical response such that a signal in the band

25   centered on the wavelength $\lambda 1$ passes substantially

unattenuated through the gratings, while the remaining signals are substantially completely reflected.

In particular, as visible in **FIG. 4**, the Bragg gratings **215** and **217** are formed by providing a longitudinal succession of trenches or gaps **401** along each section **201a** and **203a** of the waveguides **201** and **203**. The gaps **401** extend from the top surface of the first upper cladding layer **307** down through the doped silica layer **305** and partially into the lower cladding layer **303**. Each Bragg grating **215**, **217** thus comprises gaps **401** alternated to portions **403** of the respective waveguide core. The gaps **401** may be filled with a fluid, such as air, gas or a liquid, or with other materials, such as glasses or oxides having a desired refractive index, or they may be emptied to create vacuum thereinside. The second upper cladding layer **309** seals the top free open side of the gaps **401**.

The alternation of gaps **401** and portions **403** of the waveguide core forms a structure having a modulated refractive index, capable of performing a filtering in the wavelength domain.

A gap **401** followed, in the propagation direction of the optical signals, by an adjacent waveguide portion, comprised of a portion **403** of the waveguide core and the associated portions of the lower and upper cladding, form an elemental unit of the modulated refractive index structure, and

particularly an elemental unit of the Bragg gratings; such

an elemental unit will be hereinafter referred to as a cell;

in **FIG. 4** only two cells **C** of the Bragg grating **225** are

shown, for simplicity.

5   A cell has a spectral response determined by the

overall dimension of the cell in the light propagation

direction (**d1** + **d2** in **FIG. 4**), and by the ratio between the

dimensions **d1** and **d2** (taking account of the respective

refractive indexes).

10   Let n_1 and n_2 be the refractive indexes of the two

regions of the cell, namely the gap **401** and the adjacent

waveguide portion; it is intended that n_1 and n_2 are the

effective indexes for the propagating mode.

Assuming first that the difference between n_1 and n_2 is

15 small (as in low refractive index contrast structures), it

can be shown that a cell is transmissive (*i.e.*, a

propagating mode of wavelength λ pass through the cell) if

$$(n_1d1 + n_2d2) = m(\lambda/2) + \lambda/4$$

while the cell is reflective (the propagating mode is

20 reflected) if

$$(n_1d1 + n_2d2) = m(\lambda/2)$$

where m is a positive integer, commonly referred to as the

order of the cell.

Once the dimension **d1** is chosen, these two equations

25 allow determining the dimension **d2** so that the cell is

transmissive or reflective:

transmissive cell: $d2 = (2m + 1)(\lambda/4n_2) - d1(n_1/n_2)$

reflective cell: $d2 = m(\lambda/2n_2) - d1(n_1/n_2)$.

The Applicant has however observed that these formulas are the result of an approximation, based on the assumption that the refractive index contrast is low. These formulas cannot be applied in the case the difference between n_1 and n_2 is not small, as in high refractive index contrast structures. The Applicant has therefore derived exact conditions that are valid also in the case the difference between n_1 and n_2 is high. In particular, the conditions under which a cell is transmissive are:

$$d1 = m(\lambda/2n_1) \tag{1}$$

or

$$d2 = (\lambda/2\pi n_1)(m\pi + \alpha) \tag{2}$$

where α is a correction factor given by:

$$\alpha = \arctan\{[(1 - \rho^2)\cos\phi_2]/[(1 + \rho^2)\cos\phi_2]\};$$

ρ is the field reflectivity at the interface between the two regions of different refractive indexes of the cell, and ϕ_2 is the phase contribution due to the propagation within the region of dimension **d2** of the cell.

It can be appreciated that if **d1** is chosen to be equal to an integer multiple of half a wavelength of the propagating mode (equation (1)), the cell results to be transmissive irrespective of the value of **d2**. For values of

d1 different from an integer multiple of half a wavelength

of the propagating mode, the cell result to be transmissive

if **d2** is chosen according to the equation 2), while the cell

result to be reflective if **d2** is chosen according to the

5   following equation:

$$d2 = (\lambda/2\pi n_1)[(m - \tfrac{1}{2})\pi + \alpha] \tag{3}.$$

Using a high refractive index contrast Bragg grating,

and properly dimensioning the cells so as to result

reflective at a desired wavelength, it is possible to obtain

10   an optical filter adapted to reflect optical signals with

wavelengths within a prescribed, relatively wide band

(reflection band or stop band) centered on the desired

wavelength. A relatively small number of reflective cells is

sufficient for achieving a relatively wide stop band and an

15   approximately 100% reflectivity within such a band. On the

contrary, this result cannot be achieved using low

refractive index contrast Bragg gratings, because even for

large number of reflective cells the width of the stop band

would be very limited, and the reflectivity within such a

20   band would not reach 100%.

Defining the refractive index contrast between the two

regions of a cell as $\Delta n = 100 \times (n_2/n_1 - 1)$ [%], for the

purposes of the present invention a high refractive index

contrast means $\Delta n > 1.5$ %.

25   In the present case, if the filler of the gaps **401** is

chosen in such a way to have a refractive index significantly different from that of the doped silica layer **305**, a high refractive index contrast Bragg filter can be obtained. A typical refractive index value of a waveguide

5   core made of doped silica is approximately 1.45 at a wavelength of approximately 1500 nm, while a gap **401** filled with air has a refractive index approximately equal to 1 at that wavelength; the refractive index contrast is thus equal to approximately 45%, *i.e.*, the Bragg grating thus obtained

10   forms a filter having a high refractive index contrast. Other materials can of course be used to fill the gaps **401**, which still allow to obtain a high refractive index contrast structure.

If, among a plurality of cells reflective at the

15   desired stop band central wavelength, at least one cell is placed that is dimensioned to be transmissive at a desired pass band central wavelength within the stop band, it is possible to obtain an optical filter adapted to reflect optical signals with wavelengths within the stop band, at

20   the same time capable of transmitting optical signals with wavelengths within a prescribed, relatively narrow pass band centered on the pass band central wavelength.

In particular, the stop band may be chosen to extend over the whole spectrum region occupied by a wavelength

25   division multiplexed signal having a prescribed number of

channels, and the pass band may be chosen to correspond to one or more of the channels of the wavelength division multiplexed signal, with the pass band central wavelength substantially coincident with the respective channel central

5   wavelength.

Although in principle just one transmissive cell, properly dimensioned and inserted among the plurality of reflective cells, is sufficient to create a pass band within the stop band, the Applicant has observed that the

10   lorentzian shape of the resulting pass band is not suitable for practical applications in the field of optical communications, due to the narrowness of the pass band at high transmittivity values, and its slow extinction. The Applicant has observed that a larger and flatter pass band,

15   with faster extinction rate out of the desired wavelength range can be obtained by providing more than just one transmissive cell, distributed among the reflective cells.

In addition, the Applicant has found that even better results in terms of pass band flatness are obtained if the

20   number of reflective cells placed between consecutive transmissive cells, and/or the dimensions of the transmissive cells are properly chosen.

For example, referring to **FIG. 5**, there is schematically shown, in cross-sectional view similar to that

25   of **FIG. 4**, a Bragg grating structure according to an

embodiment of the present invention (also referred to as an apodized Bragg grating structure). The grating comprises a plurality of trenches or gaps **401**, defining a plurality of cells **C1** - **C15** (fifteen in the shown example). The dimensions of the cells **C1** - **C15** are such that some cells, particularly the cells **C2**, **C3**, **C5**, **C6**, **C7**, **C9**, **C10**, **C11**, **C13** and **C14** (denoted as **R** in the drawing) are reflective at the wavelength λ_{SB} (**FIG. 6**), while some other cells, particularly the cells **C1**, **C4**, **C8**, **C12** and **C15** (denoted as **TX**) are transmissive at the wavelength $\lambda_{PB} = \lambda1$ that, in the particular example here considered, corresponds to λ_{PB}.

In the shown embodiment, the different spectral behaviour of the reflective and transmissive cells is achieved by acting (varying) the dimension of the portions **403** of waveguide core in the cells, while the dimension of the gaps **401** is kept constant and equal to **d1**. In particular, given the dimension **d1**, the dimensions of the portions **403** of waveguide core in the cells are determined on the basis of the equations (2) and (3) reported previously. In the shown example, the dimension of the portion **403** of waveguide core in all the reflective cells **C2**, **C3**, **C5**, **C6**, **C7**, **C9**, **C10**, **C11**, **C13** and **C14** is set equal to **d21**, and the dimensions of the portion **403** of waveguide core in the transmissive cells **C1**, **C4**, **C8**, **C12** and **C15** are chosen in such a way that the dimension of the portion **403**

of waveguide core in the first and the fifth transmissive cells **C1** and **C15** has a first value **d22**, the dimension of the portion **403** of waveguide core in the second and the fourth transmissive cells **C4** and **C12** has a second value **d23** lower

5 than the first value **d22**, and the dimension of the portion **403** of waveguide core in the third transmissive cell **C8** has a third value **d24** higher than the first value **d22**.

In the exemplary Bragg grating shown **FIG. 5**, not only are the dimensions of the transmissive cells varied in the

10 light propagation direction, but also the number of reflective cells between adjacent transmissive cells varies. In particular, two reflective cells are placed between the first two transmissive cells, three reflective cells are placed between the second two transmissive cells and between

15 the third two transmissive cells, and two reflective cells are placed between the last two transmissive cells.

More generally, it can be observed that a transmissive cell constitutes a sort of defect in a regular structure comprising only reflective cells; such a defect, together

20 with the adjacent reflective cells, acts like a Fabry-Perot resonant cavity with mirrors represented by the reflective cells adjacent the transmissive cells; the light stays in such a cavity for a time related to the cavity length (*i.e.*, the dimension of the transmissive cell) and the mirror

25 reflectivity related to the number of adjacent reflective

cells. In order to have a flat pass band, the dimensions of the transmissive cells and the distribution of reflective cells among the transmissive cells shall be such that the distribution of the times of permanence of the light in the

5   cavities is substantially gaussian, with a maximum located substantially at the center of the whole structure. This can be achieved by varying the number of reflective cells (keeping the dimensions and the number of the trasnsmissive cells fixed), so that the reflective cells increase in

10   number in the first half of the grating in the light propagation direction, while they decrease in number in the second half of the grating; in particular, the distribution of reflective cells in the second half of the grating can be generically symmetric to the distribution of reflective

15   cells in the first half of the grating. Alternatively, the number of reflective cells between adjacent transmissive cells can be kept constant, and the dimensions of the transmissive cells be increased towards the center of the grating. In still another alternative, both the transmissive

20   cell dimensions and the number of reflective cells between adjacent transmissive cells can be varied as described above.

In the example of **FIG. 5**, the number of reflective cells increases towards the centre of the grating, while the

25   dimension of the transmissive cells first decreases and then

increases.

Based on the previous considerations, Bragg gratings
215, **217** can be formed constituting a band-pass filters
having a stop band (**SB** in **FIG. 6**) spanning the wavelength
5   range of the wavelength division multiplexed signal, and a
pass band (**PB1** or **PB2** in **FIG. 6**) corresponding to one of the
channels of the wavelength division multiplexed signal.
Optical signals with wavelengths falling within the pass
band can pass through the grating substantially
10 unattenuated, while optical signals with wavelengths falling
within the stop band are reflected. For example, **FIG. 6**
schematically shows the optical response of Bragg gratings
adapted to be used in the context of CWDM optical
communications, designed to have a stop band **SB** of
15 approximately 90 nm centered on a central stop band
wavelength λ_{SB} of approximately 1490 nm, and a pass band **PB1**
or **PB2** (of approximately 20 nm) centered on a desired pass
band central wavelength λ_1 or λ_2 (1490 or 1470 nm).

The Applicant designed an integrated optical device of
20 the type shown in **FIG. 2**. The thickness of the silica layer
forming the lower cladding layer **303** was in the range 10 –
20 μm; the thickness and width of the doped silica layer
forming the waveguide cores **305** was approximately 4 – 5 μm;
the thickness of the silica layer forming the first upper
25 cladding layer **307** was approximately 10 μm; and the

thickness of the silica layer forming the second upper cladding layer **309** was approximately 10 µm. The waveguide cores had a refractive index of 1.454, and the cladding layers had a refractive index of 1.444. The gaps **401** were

5   filled with air. Bragg gratings having each an overall length of 68.39 µm were formed along the two waveguide sections **201a**, **203a**, with gaps **401** of 500 nm; the length of the waveguide core **305** sections in the reflective cells was 1.714 µm, the length of the waveguide core sections in the

10   transmissive cells **C1** and **C15** was 8.648 µm, the length of the waveguide core sections in the transmissive cells **C4** and **C12** was 7.621 µm, and the length of the waveguide core sections in the transmissive cell **C8** was 10.702 µm. Experiments conducted on such a grating structure showed

15   that the gratings provided a quite flat pass band centered on a wavelength of 1490 nm, with rather steep edges. These Bragg gratings are suitable for separating the channel centered on the wavelength λ**1** (1490 nm), from the remaining channels of a coarse wavelength division multiplexed signal.

20   A process for the manufacturing of an add/drop device according to an embodiment of the present invention will be now described. In particular, the process that will be described by way of example refers to the manufacturing of a silica buried waveguide device.

25   Firstly, the silica layer **303** that will form the lower

cladding layer is formed on the silicon substrate **301**; in particular, the layer **303** can be formed by deposition, by means of conventional deposition techniques such as the Chemical Vapour Deposition (CVD), the Flame Hydrolysis

5   Deposition (FHD) or the electron-beam deposition.

Then, the doped silica layer **305** is formed on the lower cladding layer **303**, for example by means of any one of the cited deposition techniques. The doping of the layer is achieved by introducing into the reaction chamber the

10   desired dopants; for example, a germanium-doped silica layer can be obtained by mixing $SiCl_4$ and $GeCl_4$.

The doped silica layer **305** must then be patterned to define the cores of the two waveguide **201** and **203**. This can be achieved by means of photolithographical techniques: a

15   layer of a photosensible resin (photoresist) is deposited on the layer **305**, and the photoresist layer is then selectively exposed to radiation (typically, UV light) through a suitable mask. The areas of the photoresist that have been exposed to the radiation are then removed. By means of an

20   etching process, uncovered areas of the doped silica layer **305** are then removed, to define the waveguide cores; the etching process is preferably anisotropic (*e.g.*, Reactive Ion Etching – RIE). After the etching, the photoresist is completely removed.

25   The first upper cladding layer **307** is then formed on

the structure, for example by means of any of the cited deposition techniques.

In this way, a structure including the two buried waveguides **201** and **203** is obtained.

5   The two Bragg gratings **215**, **217** are then formed along the two sections **201a**, **203a** of the waveguides in the coupling region **205**. Similarly to the definition of the waveguide cores, this is achieved by means of photolithographic techniques. A mask layer is first

10   deposited on top of the first upper cladding layer **307**. **FIGS.** 7 and 8 schematically show, respectively in top-plan view and in cross-section along the waveguide section **201a**, a portion of the device with the mask layer applied. Reference numeral globally **701** denotes the mask layer. It

15   can be seen that generically rectangular windows **703** are formed in the mask layer **701**, said windows extending transversally to the waveguide sections **201a** and **203a**. A following etching process allows removing the first upper cladding layer **307**, the doped silica layer **305** forming the

20   two waveguide cores and part of the lower cladding layer **303** in correspondence of the rectangular gaps in the mask layer **701**. In this way, trenches defining the gaps **401** schematically shown in **FIG. 4** are formed. In particular, the gaps **401** preferably have a depth that depends on the mode-

25   field diameter (MFD) of the optical signals; preferably, the

depth of the gaps is at least equal to twice the MFD: the Applicant has found that in this way the transmittivity is not significantly affected. The etching process is anisotropic, due to the relatively small aspect ratio of the

5   gaps **401** to be formed. Preferably, the etching process is anisotropic, due to the relatively small aspect ratio of the gaps **401** to be formed.

After this step, the mask layer **701** is removed, and the second upper cladding layer **309** is formed on top of the

10   structure, so as to seal the gaps **401**.

It is observed that by means of the process described, the two Bragg gratings are formed simultaneously and can easily be made identical to each other, as well as located substantially at a same longitudinal position along the two

15   waveguide sections **201a** and **203a**.

The operation of the add/drop device shown in **FIG. 2** will be now explained making reference to the schematic views of **FIGS. 9A** and **9B**. In this drawings, L_c denotes the length of the coupling region **205**, $L_{50\%}$ denotes the distance

20   from the first side of the coupling region at which a 50% of optical power coupling takes place, and L_m denotes the distance, from the beginning of the Bragg gratings **215**, **217**, at which a grating equivalent mirror is located. The grating equivalent mirror is an ideal mirror, equivalent to the

25   grating as far as reflectivity is concerned, located in a

34

prescribed position along the grating.

When the multiplexed signal $S_{IN}\{S(\lambda 1),\ S(\lambda 2),...\}$, entering the device from the first input port **IP1** and propagating through the first waveguide **201**, reaches the

5   coupling region **205**, a transfer of optical power between the two waveguides takes place; in particular, at the distance $L_{50\%}$ from the first side of the coupling region, 50% of the optical power is present on each of the two waveguides. If the grating equivalent mirrors are properly located at the

10   distance $L_{50\%}$ from the first side of the coupling region, only the signal in the wavelength band centered on the wavelength $\lambda 1$ is transmitted, the remaining multiplexed signals (centered on the wavelengths $\lambda 2,...$) being reflected. In the propagation through the coupling region **205** towards

15   the second side thereof, the transmitted signal is further subjected to optical power transfer between the two waveguides, and the full-power signal $S(\lambda 1)$, dropped from the original multiplexed signal $S_{IN}\{S(\lambda 1),\ S(\lambda 2),...\}$, is made available at the first output port **OP1** of the device (**FIG.**

20   **9B**). The reflected signal, propagating through the coupling region back towards the first side thereof, is also further subjected to an optical power transfer between the two waveguides, and a full-power multiplexed signal $S_{OUT}\{S(\lambda 2),...\}$ is made available at the second output port **OP2** of the

25   device (**FIG. 9A**).

The device also allows adding a new signal $S'(\lambda 1)$, centered on the same wavelength $\lambda 1$ as the dropped signal $S(\lambda 1)$, to the multiplexed signal $S_{IN}\{S(\lambda 2),...\}$, thereby obtaining the new multiplexed output signal $S_{OUT}\{S'(\lambda 1),$

5    $S(\lambda 2),...\}$. If the new signal $S'(\lambda 1)$ is fed to the second input port **IP2** of the device (**FIG. 9B**) and propagated through the first waveguide **201**, when such a signal reaches the optical coupling region **205** a transfer of optical power between the two waveguides takes place; the signal is

10   transmitted by the Bragg gratings **215** and **217**, and a full-power signal $S'(\lambda 1)$ is made available at the second output port **OP2** of the device. This signal, together with the multiplexed signal $S_{IN}\{S(\lambda 2),...\}$, forms the new multiplexed output signal $S_{OUT}\{S'(\lambda 1),\ S(\lambda 2),...\}$.

15   It can be appreciated that the in the described device the angle of incidence of the optical signals onto the gratings is always substantially equal to zero. This is a significant feature, because the problems inherent to a tilted incidence of the signals onto the gratings are thus

20   avoided. In particular, the filtering characteristics of the Bragg gratings are not degraded, and no power losses are incurred.

It is observed that in order to achieve the desired result, it is important that the two Bragg gratings **215** and

25   **217** are positioned along the respective waveguide sections

201a and 203a in such a way that the grating equivalent mirror is located substantially where the optical coupling ratio is equal to 50%; in this way, the full power of the optical signal which is reflected by the grating 215 in the first waveguide 201 is transferred to the second waveguide 203 during the propagation back towards the first side of the coupling region 205, so that the full power of the optical signal $S_{IN}\{S(\lambda2),...\}$ entering the first input port IP1 if the device is transferred to the second output port OP2.

Positioning the grating equivalent mirror in correspondence of the point at which the coupling ratio is equal to 50% is facilitated using a high refractive index contrast Bragg grating, since in this case the overall grating length is substantially smaller than the length L_c of the coupling region 205: the whole grating can be placed in a small region around the point at which the coupling ratio is equal to 50%.

It is worth noting that the adoption of high refractive index contrast Bragg gratings allows forming optical filters capable of transmitting signals with wavelengths in a selected, narrow band (pass band), and reflecting signals with wavelengths outside the pass band. This allows forming an add/drop multiplexer in which the dropped signal and the added signal are transmitted by the grating (drop and add in

transmission). On the contrary, low refractive index contrast Bragg gratings feature an opposite behaviour, being capable of reflecting optical signals with wavelengths in a selected band, and transmitting signals with different

5   wavelengths; using low refractive index contrast gratings, it would only be possible to form an add/drop multiplexer in which the dropped signal and the added signal are reflected (drop and add in reflection). Due to this, the position of the Bragg grating should be optimised for reflection of

10   signals entering the coupling region from both of the sides thereof, which is not feasible using a half-cycle coupler. In fact, while in a half-cycle coupler the 50% optical power transfer point is unique, in a low refractive index Bragg grating two separated equivalent mirrors are identified,

15   which are located relatively close to the grating end sections. The two equivalent mirrors cannot be both positioned at the 50% optical power transfer point. Additionally, a low refractive index contrast grating is normally rather long, and particularly the overall grating

20   length is comparable to the length of the coupling region. Thus, should a low refractive index contrast Bragg grating be adopted, a full-cycle coupler were to be used, with a negative impact on the structure compactness and bandwidth.

The deeply-etched grating structure described herein,

25   with deep trenches formed in the waveguides, allows

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obtaining high refractive index contrast gratings, and manufacturing processes can be devised such that the gratings are identical to each other and identically located along the respective waveguide sections.

5   By combining a plurality of single-channel add/drop devices of the type shown in **FIG. 2**, a monolithic multi-channel add/drop device can be obtained. For example, **FIG. 10** is a symbolic representation of a four-channel add/drop device; the device comprises an input port **IP1** adapted to

10   receiving a four-channel wavelength division multiplexed signal $S_{IN}\{S(\lambda 1),\ S(\lambda 2),\ S(\lambda 3),\ S(\lambda 4)\}$, four output ports (drop ports) **OP11** to **OP14**, each one delivering a respective one of the four signals $S(\lambda 1),\ S(\lambda 2),\ S(\lambda 3),\ S(\lambda 4)$ composing the four-channel signal $S_{IN}\{S(\lambda 1),\ S(\lambda 2),\ S(\lambda 3),\ S(\lambda 4)\}$, four

15   input ports (add ports) **IP21** to **IP24**, each one adapted to receiving a respective new signal $S'(\lambda 1),\ S'(\lambda 2),\ S'(\lambda 3),$ $S'(\lambda 4)$ centered on a prescribed one of the four wavelengths $\lambda 1,\ \lambda 2,\ \lambda 3,\ \lambda 4$; and an output port **OP2** delivering a new four-channel wavelength division multiplexed signal

20   $S_{OUT}\{S'(\lambda 1),\ S'(\lambda 2),\ S'(\lambda 3),\ S'(\lambda 4)\}$ resulting from the combination of the four signals $S'(\lambda 1),\ S'(\lambda 2),\ S'(\lambda 3),$ $S'(\lambda 4)$.

          FIG. 11 schematically shows a four-channel add/drop device realized according to an embodiment of the present

25   invention. The device comprises four single-channel add/drop

devices **1011**, **1012**, **1013**, **1014** of the type shown in **FIG. 2**,
connected in cascade to each other. A first add/drop device
1011 receives the original four-channel multiplexed signal
S_{IN}**{S(λ1), S(λ2), S(λ3), S(λ4)}**, drops therefrom the signal

5   **S(λ1)**, and adds thereto the signal **S'(λ1)**, delivering a new
four-channel multiplexed signal **S{S'(λ1), S(λ2), S(λ3),
S(λ4)}** to a second add/drop device **1012**; the second add/drop
device **1012** drops from the multiplexed signal **S{S'(λ1),
S(λ2), S(λ3), S(λ4)}** the signal **S(λ2)** and adds thereto the

10   signal **S'(λ2)**, delivering a new four-channel multiplexed
signal **S{S'(λ1), S'(λ2), S(λ3), S(λ4)}** to a third add/drop
device **1013**; the third add/drop device **1013** drops from the
multiplexed signal **S{S'(λ1), S'(λ2), S(λ3), S(λ4)}** the
signal **S(λ3)** and adds the signal **S'(λ3)**, delivering a new

15   four-channel multiplexed signal **S{S'(λ1), S'(λ2), S'(λ3),
S(λ4)}** to a fourth add/drop device **1014**; finally, the fourth
add/drop device **1014** drops the signal **S(λ4)** from the
multiplexed signal **S{S'(λ1), S'(λ2), S'(λ3), S(λ4)}** and adds
thereto the signal **S'(λ4)**, thereby delivering at the output

20   port **OP2** of the device the output four-channel multiplexed
signal S_{OUT}**{S'(λ1), S'(λ2), S'(λ3), S'(λ4)}**.

An alternative embodiment of a four-channel add/drop
device is schematically depicted in **FIG. 12**. The device
comprises ten add/drop devices **1201 – 1210** of the type shown

25   in **FIG. 2**, connected in a tree configuration. An input port

of a first add/drop device **1201** receives the four-channel multiplexed input signal $S_{IN}\{S(\lambda1), S(\lambda2), S(\lambda3), S(\lambda4)\}$. The device **1201** has Bragg gratings **215**, **217** designed in such a way as to allow separating pairs of signals $S(\lambda1)$, $S(\lambda2)$ and

5 $S(\lambda3)$, $S(\lambda4)$; in particular, the signals $S(\lambda1)$, $S(\lambda2)$ pass through the gratings, and a multiplexed signal $S\{S(\lambda1), S(\lambda2)\}$ is made available at a first output port of the device **1201**, while the signals $S(\lambda3)$, $S(\lambda4)$ are reflected, and a multiplexed signal $S\{S(\lambda3), S(\lambda4)\}$ is made available

10 at the second output port of that device.

The signal $S\{S(\lambda1), S(\lambda2)\}$ is fed to a first input port of a second add/drop device **1202**; this device is designed to allow separating the signals $S(\lambda1)$, $S(\lambda2)$: the signal $S(\lambda1)$ passes through the gratings and is made available at a first

15 output port of the device **1202**, while the signal $S(\lambda2)$ is reflected and made available at a second output port of the device **1202**. The signal $S(\lambda1)$ is then fed to a first input port of a third add/drop device **1023**, designed to have a pass band centered on the wavelength $\lambda1$; the signal $S(\lambda1)$ is

20 made available at a first output port of the device **1203**. A new signal $S'(\lambda1)$, in the same wavelength band as the signal $S(\lambda1)$, is fed to a second input port of the device **1203**; the signal $S'(\lambda1)$ passes through the gratings and is made available at the second output port of the device **1203**.

25 Symmetrically, The signal $S(\lambda2)$ is fed to a first input port

of a fourth add/drop device **1024**, designed to have a pass band centered on the wavelength $\lambda 2$; the signal **S($\lambda 2$)** pass through the gratings and is made available at a first output port of the device **1204**. A new signal **S'($\lambda 2$)**, in the same
5   wavelength band as the signal **S($\lambda 2$)**, is fed to a second input port of the device **1204**; the signal **S'($\lambda 2$)** passes through the gratings and is made available at the second output port of the device **1204**. The signals **S'($\lambda 2$)** and **S'($\lambda 1$)** are respectively fed to a first and a second input
10   ports of a fifth add/drop device **1205**, designed to have a pass band centered on the wavelength $\lambda 1$; the signal **S'($\lambda 2$)** is reflected by the gratings, while the signal **S'($\lambda 1$)** passes through the gratings, and a multiplexed signal **S{S'($\lambda 1$),** **S'($\lambda 2$)}** composed of both these signals is made available at
15   a second output port of the device **1205**.

Symmetrically, the signal **S{S($\lambda 3$), S($\lambda 4$)}** is fed to a first input port of a sixth add/drop device **1206**, designed to allow separating the signals **S($\lambda 3$), S($\lambda 4$)**; the signal **S($\lambda 4$)** passes through the gratings and is made available at a
20   first output port of the device **1206**, while the signal **S($\lambda 3$)** is reflected by the gratings and is made available at a second output port of the device **1206**. The signal **S($\lambda 3$)** is then fed to a first input port of a seventh add/drop device **1027**, designed to have a pass band centered on the
25   wavelength $\lambda 3$; the signal **S($\lambda 3$)** passes through the gratings

and is made available at a first output port of the device **1207**. A new signal $S'(\lambda3)$, in the same wavelength band as the signal $S(\lambda3)$, is fed to a second input port of the device **1207**; the signal $S'(\lambda3)$ passes through the gratings

5 and is made available at the second output port of the device **1207**. Symmetrically, the signal $S(\lambda4)$ is fed to a first input port of an eight add/drop device **1028**, designed to have a pass band centered on the wavelength $\lambda4$; the signal $S(\lambda4)$ is made available at a first output port of the

10 device **1208**. A new signal $S'(\lambda4)$, in the same wavelength band as the signal $S(\lambda4)$, is fed to a second input port of the device **1208**; the signal $S'(\lambda4)$ passes through the gratings and is made available at the second output port of the device **1208**. The signals $S'(\lambda3)$ and $S'(\lambda4)$ are

15 respectively fed to a first and a second input ports of a ninth add/drop device **1209**, designed to have a pass band centered on the wavelength $\lambda4$; the signal $S'(\lambda3)$ is reflected by the gratings, while the signal $S'(\lambda4)$ passes through the gratings, and a multiplexed signal $S\{S'(\lambda3),$

20 $S'(\lambda4)\}$ composed of both these signals is made available at a second output port of the device **1209**.

Finally, the multiplexed signals $S\{S'(\lambda1), S'(\lambda2)\}$ and $S\{S'(\lambda3), S'(\lambda4)\}$ are respectively fed to a first and a second input ports of a tenth add/drop device **1210**, designed

25 to let the signals $S'(\lambda3), S'(\lambda4)$ pass through the gratings,

while the signals $S'(\lambda 1)$, $S'(\lambda 2)$ are reflected. The device 1210 adds the signal $S\{S'(\lambda 1)$, $S'(\lambda 2)\}$ to the signal $S\{S'(\lambda 3)$, $S'(\lambda 4)\}$ and delivers the new four-channel multiplexed signal $S_{OUT}\{S'(\lambda 1)$, $S'(\lambda 2)$, $S'(\lambda 3)$, $S'(\lambda 4)\}$.

5   Other optical device structures, even more complex, can easily be obtained by cascading more single-channel add/drop devices.

FIG. 13 schematically shows another optical device, still according to an embodiment of the present invention,

10   useful for applications in the domain of wavelength division multiplexing optical communications, particularly Dense Wavelength Division Multiplexing (DWDM). In particular, the device, identified globally by **131**, is a four-port device, having two input ports **IP1** and **IP2** and two output ports **OP1**

15   and **OP2**, and comprises two single-channel add/drop devices **133** and **135** of the type shown in **FIG. 2**, connected in series to each other. A first add/drop device **133** is totally similar to the device of **FIG. 2**, and has Bragg gratings designed to allow dropping a signal $S(\lambda 1)$ centered on a

20   specified wavelength $\lambda 1$ from a wavelength division multiplexed signal $S_{IN}\{S(\lambda 1)$, $S(\lambda 2),...\}$ received through the first input port **IP1**. The second device **135** includes a tuneable Bragg grating filter, whose transmission bandwidth can be shifted in a controlled way on the wavelength axis.

25   The device **131** thus features two operating conditions: a

first operating condition, in which the second device **135** is
tuned on the same wavelength λ1 as the first device **133**, and
a second operating condition, in which the second device **135**
is tuned on a different wavelength. In the first condition,

5   the device **131** behaves like an add/drop multiplexer,
delivering at the first output port **OP1** the dropped signal
S(λ1), and at the second output port **OP2** a new multiplexed
signal $S_{OUT,ON}${**S'(λ1), S(λ2),…**} that is the combination of the
original signal S_{IN}{**S(λ1), S(λ2),…**} less the dropped signal

10   **S(λ1)**, and an added signal **S'(λ1)** received through the
second input port **IP2**. In the second condition, the second
device **135** reflects the signal **S(λ1)** dropped by the first
device **133**, so that no signal is made available at the first
output port **OP1**; similarly, no signals can be added, and the

15   signal $S_{OUT,OFF}${**S(λ1), S(λ2),…**} delivered at the second output
port **OP2** is the same original signal S_{IN}{**S(λ1), S(λ2),…**}. The
tuning may be for example a thermal tuning, achieved by a
thermal tuning element **137** controlled by a tuning control
circuitry **139**. By way of example, the thermal tuning element

20   **137** may include electrodes generating heat by the Joule
effect. Where the Bragg gratings formed in the device **135**
have the apodized structure shown in **FIG. 5**, the tuning is
preferably made selectively only on the transmissive cells.
The tunable device **131** is also suitable for compensating

25   manufacturing errors.

Although the present invention has been disclosed and described by way of some embodiments, it is apparent to those skilled in the art that several modifications to the described embodiments, as well as other embodiments of the

5   present invention are possible without departing from the scope thereof as defined in the appended claims.